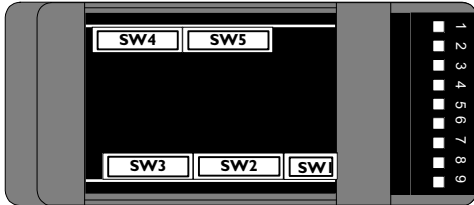


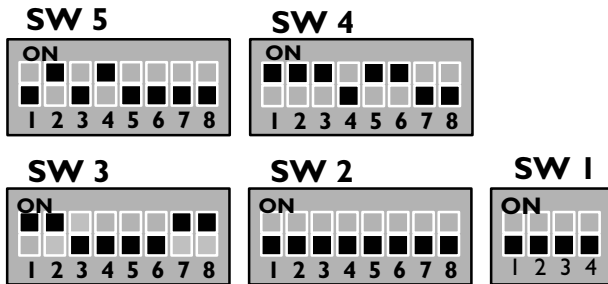
TD-32B to KE/KF Dial-up

Switch Settings

TD-32B



Important orientate using "ON"



Notes

1. For the I785KE, I747KE, I770KF2 and I770KF3 the following AT Commands are required.

AT&D2&SIS30=I2&W

2. Ensure the RS232 cable meets the specification described below.

3. Set switch settings as described opposite. orientate using the "ON" inscription.

4. Ensure that the Driver configuration on RSLinx matches the SLC Com Port 0 Settings (RSLinx set-up PDF for further details).

Trouble shooting

Check RSLinx Driver configuration matches SLC Port 0

Incorrect cable connections

Connections

IMPORTANT
Set the DFI port to "full duplex"
not "full duplex modem"

